CLAIMS

- A process for the chemical treatment of lignocellulose materials, in particular of at least one piece of wood, characterized in that said materials are subjected to impregnation by a chemical agent comprising hydrocarbonaceous chains, this agent being chosen from mixed anhydrides, except for the mixed anhydride of acetic/benzoic acid, said agent being suitable for providing covalent grafting of a plurality of hydrocarbonaceous chains to said materials.
 - 2. The process as claimed in claim 1, *characterized in that* the grafting is carried out by a process for the esterification of said lignocellulose materials using a chemical agent chosen from organic anhydrides.
- The process as claimed in claims 1 or 2, *characterized in that* the treatment is carried out at a temperature between ambient temperature and 150°C and preferably between 100 and 140°C.
 - 4. The process as claimed in claim 1, *characterized in that* the mixed anhydride comprises a first hydrocarbonaceous chain R and a second hydrocarbonaceous chain R₁.
- 20 5. The process as claimed in claim 4, *characterized in that* R represents a C_2 to C_4 carboxylic acid and R_1 is a C_6 to C_{24} fatty acid, these acids being saturated or unsaturated.

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- 6. The process as claimed in claim 4, *characterized in that* R₁ represents a C₂ to C₄ carboxylic acid and R is a C₆ to C₂₄ fatty acid, these acids being saturated or unsaturated.
- 7. The process as claimed in claim 1, *characterized in that* the mixed anhydride is the mixed anhydride of acetic/octanoic acids.
- 8. The process as claimed in one of claims 1 to 7, *characterized in that* the impregnation is carried out in the presence of a basic catalyst.
- 30 9. The process as claimed in one of claims 1 to 7, *characterized in that* the impregnation is carried out in the presence of a neutral catalyst.
 - 10. The process as claimed in one of claims 1 to 7, *characterized in that* the impregnation is carried out in the presence of a weak acid catalyst.
 - 11. The process as claimed in one of claims 1 to 7, *characterized in that* the impregnation is carried out in the presence of a catalyst.
 - 12. The process as claimed in one of claims 1 to 7, *characterized in that* the impregnation of the lignocellulose materials is carried out by a dipping process.

- 13. The process as claimed in one of claims 1 to 7, *characterized in that* the impregnation of the lignocellulose materials is carried out by a spraying process.
- 14. The process as claimed in one of claims 1 to 7, *characterized in that* the impregnation of the lignocellulose materials is carried out in an autoclave.

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- 15. The process as claimed in one of claims 1 to 14, *characterized in that* it is carried out on a piece of wood, the species of which is chosen from in particular oak, pine, fir, curupixa or eucalyptus.
- 16. A piece based on fibers of lignocellulose material, in particular a piece of wood, obtained by the process as claimed in any one of the preceding claims, *characterized in that* the lignocellulose fibers are homogeneous and exhibit a smoothed appearance.
- 17. A piece based on fibers of lignocellulose material, in particular a piece of wood, obtained by the process as claimed in any one of claims 1 to 15, characterized in that the degree of absorption is substantially in the region of 3.5%.
 - 18. A piece based on fibers of lignocellulose material, in particular a piece of wood, obtained by the process as claimed in any one of claims 1 to 15, *characterized in that* the degree of swelling is substantially in the region of 3.5%.